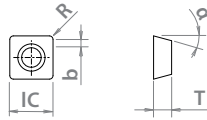
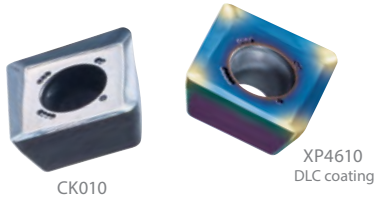


List 78PSF

OSG PHOENIX® PSF INSERTS

PACKED
10 PIECE



EDP Number		Designation	Number of Cutting Edges	Insert Size					Grade
				IC (mm)	T (mm)	α (°)	R (mm)	b (mm)	
7811076	●	SDHT09T308FR-NM	4	9.07	3.97	15°	0.8	2.5	CK010
7818076	●	SDHT09T308FR-NM	4	9.07	3.97	15°	0.8	2.5	XP4610

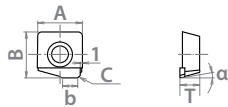
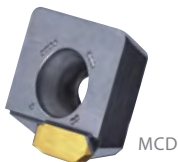
● Stocked ▲ Globally Stocked ○ Made to Order; contact an OSG representative for details

PXI

List 78PFDC

OSG PHOENIX® PFDC INSERTS

NEW
PACKED
1 PIECE



*Outer diameter is 2 mm smaller than the DC when inserts are installed.

EDP Number		Designation	Number of Cutting Edges	Insert Size					Grade
				AxB (mm)	T (mm)	α (°)	C (mm)	b (mm)	
7841626	▲	SDHW09T3AZFR	1	9.2 x 9.07	3.97	10°	0.5	3	DM001

● Stocked ▲ Globally Stocked ○ Made to Order; contact an OSG representative for details

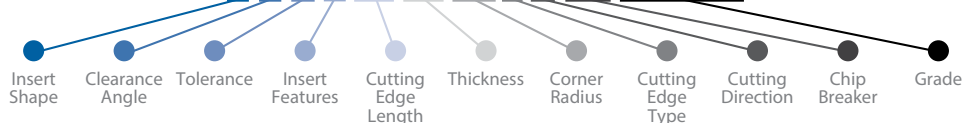
Inserts may show discoloration, but it does not affect performance. The appearance of single crystal diamond may vary, but it does not affect performance.

⚠ Install SDHW09T3AZFR in only one flute. For all other insert slots, be sure to install SDHT09T308FR-NM inserts for balancing.

PXI

DESIGNATION EXPLANATION

S D K T 09 T3 08 S R-GL XP3035



Insert Grade	Chip Breaker	Coolant	P	M	K	N	S	H
			Steel	Stainless Steel	Cast Iron	Non-Ferrous	HRSA	Hardened Steel
CK010	NM	Y				○		
XP4610	NM	N				○		
XP4610	NM	Y				○		
DM001	NM	Y				○		

NM:Aluminum

○ Good ○ Best